

PRINTING QUALITY STANDARDS AND ALLOWANCES

Fabric is printed to customer specifications, warranted to be first quality and free from defect in workmanship. The following standards and allowances are based on the Worth Street Standards for printed fabric, but address the nature of ink-jet production with pigment ink.

DEFINITIONS

Spot Flaws

- Ink spatter (droplets)
- Banding (brief misfire of print heads resulting in a striping or discolored area)
- Horizontal drag (streak of ink across the width of the fabric caused by contact with underside of print carriage)
- Large omissions (absence of ink due to loose threads/yarns, wrinkles, or creasing in the fabric)

Loose fibers are inherent in most ground cloths. Small omissions caused by these flecks are NOT considered spot flaws.

Running Flaws

- Print out of registration
- Absence of one or more colors
- Vertical drag

ALLOWANCES FOR DEFECTS IN FIRST QUALITY GOODS*

Printing Allowances

- A minimum allowance of $\frac{1}{4}$ (.25) yards per **Spot Flaw** will be added to the end of the piece.
- Yardage equal to the length of a **Running Flaw** will be added to the end of the piece.
- Every effort will be made to align the fabric grain to the print. However, no allowance will be made for grain drift or misalignment issues.
- Occasional omits and areas of banding are inherent to the ink-jet process and are more visible and prevalent when printing **large areas of solid color**. These are not considered flaws and no allowances will be made.
- When printing engineered designs, batched files, or when cut lengths are specified, allowances will be made to insure flaw-free pieces up to four yards. If the requested cut lengths exceed four yards, the following fees apply:

Flaw Free Cut Length	Fee
0 - 4 yds	No Charge
4.1 - 5 yds	25% upcharge on each cut length in this range
5.1 - 6 yds	35% upcharge on each cut length in this range

Customer's Own Material (C.O.M.)

- C.O.M. should be wrinkle/crease free, rolled on a fabric tube, and labeled with business name. Whenever possible, indicate print side (face). A fee of \$5 per yard will be charged for fabrics that must be pressed or rolled prior to printing.
- Allowances for **Spot Flaws** and **Running Flaws** will be made as outlined above, but only if additional fabric is provided with order. Providing a minimum of 20% more or one cut-length is recommended. Unless otherwise specified, unused (unprinted) C.O.M. will be packaged and shipped with print order.
- No allowance, credit or reimbursement will be made for print quality issues that are a result of the character of C.O.M. This includes, but is not limited to, print color and resolution, color fastness, fabric alignment and drift issues, loose threads, fabric loading difficulties, and heat-set difficulties.
- Adaptive Textiles assumes no liability for loss or damage of C.O.M. while in possession.

*NO ALLOWANCES made for spot flaws on 50+ Yd printing orders.